

Technical Data Sheet

Dokumental® Special Colours Ball Pen Inks



Ball Pen Inks in Fancy Colours

General Information

The ball pen inks of Dokumental® Special Colours series combine the reliability and safety you expect from Dokumental® with a variety of fancy side colours.

Suitable Surfaces

All kind of papers

Applicable Standards & Regulations on Request

Physical Data

Type	Colour	Lightfastness (ISO 12757)	TF	Viscosity at 20°C mPa s ± 1,000	Surface tension mN/m	pH-Value
Dokumental® 0504 PG3	gold	Part II	no	16,000	> 36	6.0 - 8.0
Dokumental® 068 PG3	orange	Part I	no	16,000	> 36	8.0 - 9.0
Dokumental® 0604 PG3	yellow green	Part I	no	16,000	> 36	5.5 - 7.5
Dokumental® 0612 PG3	burgundy	Part I	no	21,000	> 36	4.2 - 6.2
Dokumental® 0614 PG3	pink	Part I	no	16,000	> 36	5.5 - 7.0
Dokumental® 0620 PG3	night blue	Part II	no	18,500	> 36	5.5 - 7.0
Dokumental® 2075 PG3	red violet	Part I	no	16,000	> 36	5.5 - 7.0
Dokumental® 2205 PG3	light blue	Part II	no	16,000	> 36	6.0 - 7.0
Dokumental® Lilac	lilac	Part I	yes	18,500	> 35	4.0 - 6.0
Dokumental® Red Brown B	red brown	Part II	no	18,500	> 36	5.5 - 7.5
Dokumental® Turquoise	turquoise	Part II	no	18,500	> 36	4.3 - 6.3

ISO 12757: Ball point pens and refills - Part I: General use, Part II: Documentary use, TF: Transparent Flux (clear drain in suitable refills)

Technical Advice

Suitable Components:

All ball pen inks are suitable for plastic and metal refills.

For capillary refills, the use of ink follower Dokumental® IF 4312 colourless will increase the shelf life and will improve clear drain property. For jumbo refills, the use of ink follower Dokumental® IF 4310 white or IF 4311 white is mandatory in order to prevent back-leakage. For further information about our ink followers see the Dokumental® IF 43xx technical data sheet

It is mandatory to approve the compatibility of the ink and the components as well as the performance of the writing system.

Storage, Handling & Transportation

Before use of our product the filling station has to be maintained and cleaned carefully. The inks are sensitive to any kind of contamination. Cross-contamination of the inks may lead to a colour mismatch or will even lead to a defective refill or shorter shelf life.

Store our product frost protected and avoid direct sunlight. The recommended storage temperature is between 10°C and 30°C. Storage temperatures of above 30°C for several days bear the risk of a reduced shelf life of the ink.

After usage the drums have to be closed again tightly.

Horizontal storage of the refills is recommended in order to get the maximum shelf life.

The shelf life of the inks in original sealed containers is 4 years.

Packaging

20kg plastic canister

200kg plastic drum

1,000kg IBC

Produced by

DOKUMENTAL GmbH & Co KG

Wöllnerstraße 26

D-67065 Ludwigshafen

Phone: +49(0)621/37702-321

Fax: +49(0)621/37702-391

Mail: info@dokumental.de

www.dokumental.de